

Garant**Indexable insert for turning TC.T 110204, for medium machining, Grade: HB7130-2****Order data**

Order number	260982 HB7130-2
GTIN	4062406750343
Item class	21G

Technical description

Cutting conditions	slightly interrupted
ISO code indexable insert	TCMT 110204
Tool material	Carbide
Tolerance	M
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 2.5 mm
Grade	HB7130-2
Feed f	0.1 - 0.4 mm/rev.
Chip breaker	VM
Number of changes/inserts	3
Cutting speed v_c main application	70 - 240 m/min

Finishing/roughing assignment	Finishing
Main application	M
Type of product	Indexable insert for turning